

Electroless-Nickel Plating Plant CBA 1-455/001

For manufacturing high-precision diamond and CBN grinding pieces and similar tools, as well as for protective and decorative nickel plating and dispersion plating of electro-plated diamond tools.



Please note: All illustrations are examples. The product may differ from the illustrations.

- Process control and regulation unit (PRS)
 - Temperature
 - pH regulation
 - Nickel regulator4-stage timingBath level

 - Stabilisation of bath parameters
- Starting and protection current
 Anodic tank protection
 Stainless steel plating tank
- - Heat insulated
 - Immersed centrifugal pump for bath circulationFilter bag unbit with replaceable filter element

 - Built-in bath heaters
 - Integrated rim exhaustion
- Three-cascade standing sink unit (KSP)

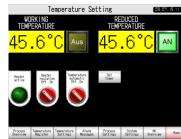


Inside view of plating tank





The design of the screens, functions and operational languages can be adapted to the customers' specifications.





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Touchscreen operator terminal of the PRS

- Process control
- Setting, monitoring and constancy of bath parameters
- Temperature register
- Release of starting / protection current
- Control of anodic tank protection
- Pump control
- System settings
- Status report



Operation panel for anodic tank protection (Protectostat)



Nickel regulator for monitoring and stabilization of plating bath



Innr view of PRS: Dosing pumps and reservoirs for regulation chemicals for plating bath



Filter bag unit and sensors for monitoring the plating bath