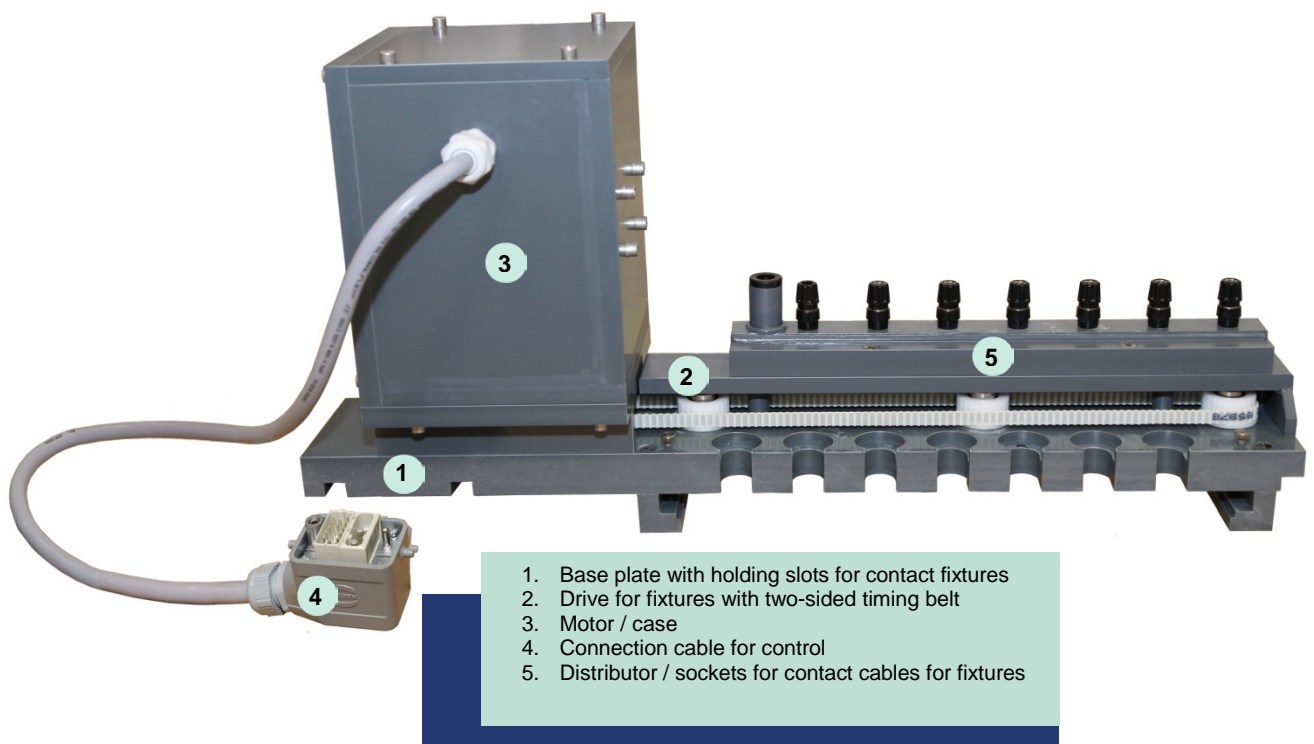


Special-purpose rotary unit HSR / G for grinding wheels, wire-saw beads, grinding rollers and similar up to Ø 130 mm

The horizontal rotary unit carries out a reversing, horizontal motion of approx. 359° and allows a more uniform electro-plating of diamond or CBN grinding wheels and dressing rollers. The rotary unit is typically mounted directly onto the electro-plating tank. The contact fixtures with the work pieces are placed into the provided holding slots. Depending on the diameter of the work pieces, 2 to 7 contact fixtures can be processed simultaneously.

Reversing speed is adjusted by the motor control unit which is integrated into the corresponding electro-plating control.

The rotary units are available in different sizes and can be customized to your specific tank dimensions. The number of holding slots can be adjusted according to the dimensions of the work pieces.



Rotary unit fitted into electro-plating station with one contact fixture for grinding rollers

