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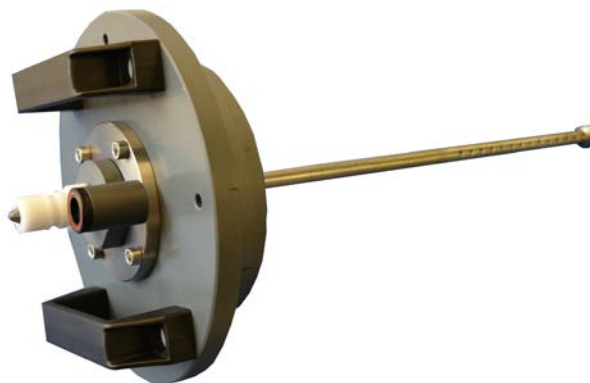
PRODUCT LIST: FIXTURES FOR DRESSING ROLLERS

01.03.16

Pos.	Quant.	Unit	Designations, dimensions, etc.
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SPECIAL EQUIPMENT
 =====
FOR MANUFACTURING OF
 =====
DIAMOND DRESSING ROLLERS
 =====

01	pc	Basic anode rod system for diamond tack-down including quick connection for electrolyte rinsing and anode contact
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Part no.: 0100 0888
 Customs-Declaration no.: 85439000
 Fig. 01 (Pos. 01)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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Basic anode rod system for thick nickel incl. anode contact



Part no.: 0100 0441
 Customs-Declaration no.: 85439000
 Fig. 02 (Pos. 02)

Anode external pipe parts made of PVC or POM for basic anode rod system RNB

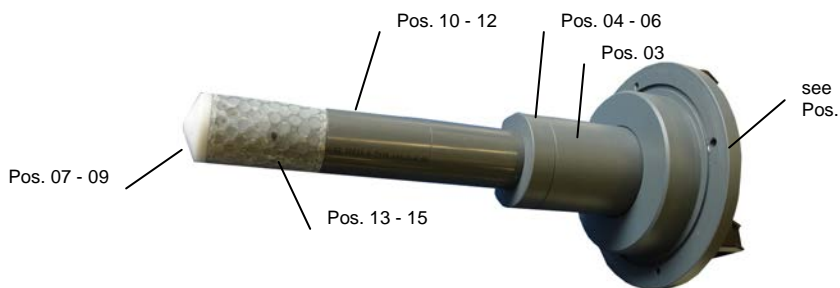
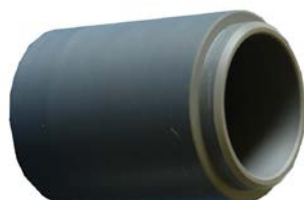


Fig. 03 (Pos. 01/02 with Pos. 03 - 15; assembled)

03	pc	Holding adapter for basic anode rod system RNB Ø 81 x 109 mm
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Part no.: 0100 0630
 Customs-Declaration no.: 85439000
 Fig. 04 (Pos. 03)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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**Reducing adapter for basic anode rod system RNB
Ø 81 x 25 mm**

Customs-Declaration no.: 85439000

04	pc	- Ø 40 mm	Part no.: 0100 0633
05	pc	- Ø 50 mm	Part no.: 0100 0632
06	pc	- Ø 60 mm	Part no.: 0100 0631

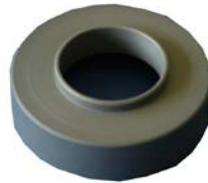


Fig. 05 (Pos. 04 - 06)

Electrolyte diffuser for basic anode rod system RNB

Customs-Declaration no.: 85439000

07	pc	- Ø 40 mm	Part no.: 0100 0442
08	pc	- Ø 50 mm	Part no.: 0100 0443
09	pc	- Ø 60 mm	Part no.: 0100 0444



Fig. 06 (Pos. 07 - 09)

**End-cap for basic anode rod system RNB
(Thick nickel)**

Customs-Declaration no.: 85439000

10	pc	- Ø 40 mm	Part no.: 0100 0889
11	pc	- Ø 50 mm	Part no.: 0100 0890
12	pc	- Ø 60 mm	Part no.: 0100 0891



Fig. 07 (Pos. 10 - 12)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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**Spacer for basic anode rod system RNB
L = 85.5 mm**

Customs-Declaration no.: 85439000

13		pc	- Ø 40 mm Part no.: 0100 0634
14		pc	- Ø 50 mm Part no.: 0100 0635
15		pc	- Ø 60 mm Part no.: 0100 0636



Fig. 08 (Pos. 13 – 15)

**Sieve for basic anode rod system RNB
L = 85.5 mm**

Customs-Declaration no.: 85439000

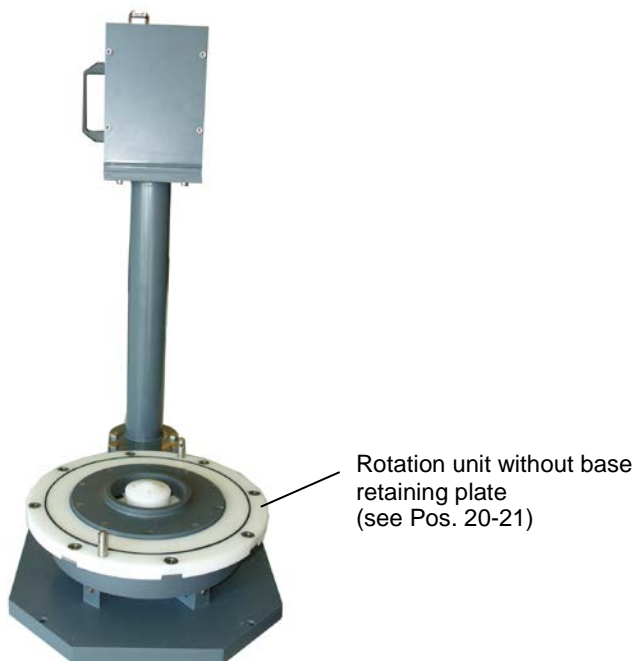
16		pc	- Ø 40 mm Part no.: 0100 0637
17		pc	- Ø 50 mm Part no.: 0100 0638
18		pc	- Ø 60 mm Part no.: 0100 0639



Fig. 09 (Pos. 16 - 18)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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19	pc	<p>Thick-nickel rotation unit for mould rotation reversing consisting of:</p> <ul style="list-style-type: none"> - Drive unit with belt drive - Motor with drive shaft - Motor reversing operation - Connection plug for connection to DVS control - Electrolyte whirl-up nozzle
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Part no.: 0100 0445
 Customs-Declaration no.: 85439000
 Fig. 10 (Pos. 19)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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Base holding plate for thick-nickel rotation unit to support moulds:

Customs-Declaration no.: 85439000

- | | | |
|----|----|---|
| 20 | pc | - for mould-Ø 200 mm
Part no.: 01000446 |
| 21 | pc | - for mould-Ø 250 mm
Part no.: 01000447 |



Fig. 11 (Pos. 20 - 21)

Reverse mould retaining-plate – lower side

Customs-Declaration no.: 85439000

- | | | |
|----|----|---|
| 22 | pc | - for mould-Ø 200 mm
Part no.: 01000448 |
| 23 | pc | - for mould-Ø 250 mm
Part no.: 01000449 |



Fig. 12 (Pos. 22 – 23)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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Reverse mould retaining plate – upper side

Customs-Declaration no.: 85439000

- | | | |
|----|----|---|
| 24 | pc | - for mould-Ø 200 mm
Part no.: 01000450 |
| 25 | pc | - for mould-Ø 250 mm
Part no.: 01000451 |



Fig. 13 (Pos. 24 – 25)

External mould protection ring of POM including O-ring

Customs-Declaration no.: 85439000

- | | | |
|----|----|---|
| 26 | pc | - H = 25 mm
- Mould- Ø 200 mm
Part no.: 01000452 |
| 27 | pc | - Mould - Ø 250 mm
Part no.: 01000453 |
| 28 | pc | - H = 50 mm
- Mould - Ø 200 mm
Part no.: 01000454 |
| 29 | pc | - Mould - Ø 250 mm
Part no.: 01000455 |
| 30 | pc | - H = 75 mm
- Mould - Ø 200 mm
Part no.: 01000456 |
| 31 | pc | - Mould - Ø 250 mm
Part no.: 01000457 |
| 32 | pc | - H = 100 mm
- Mould - Ø 200 mm
Part no.: 01000458 |
| 33 | pc | - Mould - Ø 250 mm
Part no.: 01000459 |



Fig. 14 (Pos. 26 – 33)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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34	pc		Diamond collecting pan incl. titanium blind screws M4x10
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Part no.: 0100 0460
 Customs-Declaration no.: 85439000
 Fig. 15 (Pos. 34)

35	pc		Lifting tool for diamond collecting pan made of titanium
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Part no.: 0100 0461
 Customs-Declaration no.: 81089090
 Fig. 16 (Pos. 35)

36	set		Mould closing lid – lower side Customs-Declaration no.: 85439000
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- for mould- Ø 200 mm

37	set		Mould closing lid – lower side Customs-Declaration no.: 85439000
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- for mould- Ø 250 mm

Part no.: 0100 0462
 Part no.: 0100 0463



Fig. 17 (Pos. 36 - 37)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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Mould shieldings / dressing rollers profile

Customs-Declaration no.: 85439000

- | | | |
|----|-----|---|
| 38 | set | - for mould- Ø 200 mm (1 set = 6 parts)
Part no.: 0100 0464 |
| 39 | set | - for mould- Ø 250 mm (1 set = 6 parts)
Part no.: 0100 0465 |



Fig. 18 (Pos. 38 - 39)

Titanium tensioning screw sets for reverse mould holding installation:

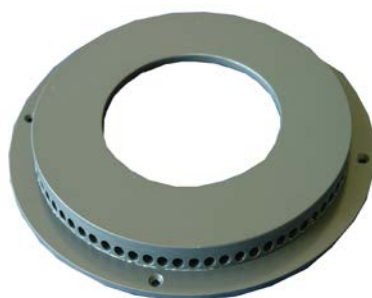
Customs-Declaration no.: 81089090

- | | | |
|----|-----|---|
| 40 | set | Mould protection ring, H= 25 mm (1 set = 6 pcs)
Part no.: 0100 0466 |
| 41 | set | Mould protection ring, H= 50 mm (1 set = 6 pcs)
Part no.: 0100 0467 |
| 42 | set | Mould protection ring, H= 75 mm (1 set = 6 pcs)
Part no.: 0100 0468 |
| 43 | set | Mould protection ring, H=100 mm (1 set = 6 pcs)
Part no.: 0100 0469 |
| 44 | set | Diamond-retaining sieve M5x10 (1 set = 4 pcs)
Part no.: 0100 0470 |
| 45 | set | for mould holding installation RBE M8 incl. O-Ring
(1 set = 8 pcs)
Part no.: 0100 0471 |

Pos.	Quant.	Unit	Designations, dimensions, etc.
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46		set	Slotted screw with flat head M4x10 made of titanium (1 set = 2 pcs) Part no.: 0100 0472 Customs-Declaration no.: 81089090 (not illustrated)
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47		pc	Diamond-retaining sieve for diamond tackdown
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Part no.: 0100 0473
Customs-Declaration no.: 85439000
 Fig. 19 (Pos. 47)

48		pc	Contact plug incl. spiral cable KS-N 10A (SW)
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Part no.: 0100 0439
Customs-Declaration no.: 85444290
 Fig. 20 (Pos. 48)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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49		pc	Anode cable RNB incl. plugs (RT)
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Part no.: 0100 0440
 Customs-Declaration no.: 85444290
 Fig. 21 (Pos. 49)

50		pc	Contact adapter for rotation – stainless steel
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Part no.: 0100 0474
 Customs-Declaration no.: 72209080
 Fig. 22 (Pos. 50)

51		pc	Spring contact pin
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Part no.: 0100 0475
 Customs-Declaration no.: 85389099
 Fig. 23 (Pos. 51)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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52		pc	Center pins made of titanium for RBE and DVE
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Part no.: 0100 0476
 Customs-Declaration no.: 81089090
 Fig. 24 (Pos. 52)

53		pc	Anode keeping-protective sleeve
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Part no.: 0100 0477
 Customs-Declaration no.: 85439000
 Fig. 25 (Pos. 53)

54		pc	Anode center unit DVE
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Part no.: 0100 0478
 Customs-Declaration no.: 85439000
 Fig. 26 (Pos. 54)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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55		pc	Locking piece for anode center unit made of titanium
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Part no.: 0100 0479
 Customs-Declaration no.: 81089090
 Fig. 27 (Pos. 55)

56		pc	Protective cover for anode center unit DVE
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Part no.: 0100 0480
 Customs-Declaration no.: 85439000
 Fig. 28 (Pos. 56)

57		pc	Protective caps for spring contact pin
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Part no.: 0100 0481
 Customs-Declaration no.: 85439000
 Fig. 29 (Pos. 57)

Pos.	Quant.	Unit	Designations, dimensions, etc.
58	pc		Quick-connection clamping nut – made of titanium M6



Part no.: 0100 0482
 Customs-Declaration no.: 81089090
 Fig. 30 (Pos. 58)

59	set		Titanium holding screws M6 for lower cover – made of titanium (1 set = 2 pcs)
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Part no.: 0100 0483
 Customs-Declaration no.: 81089090
 Fig. 31 (Pos. 59)

60	set		Titanium nut M8 (1 set = 6 pcs) Part no.: 0100 0484 Customs-Declaration no.: 81089090 (not illustrated)
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61	set		Titanium washer Ø 8,4 (1 set = 6 pcs) Part no.: 0100 0485 Customs-Declaration no.: 81089090 (not illustrated)
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62	pc		Quick-connection sleeve for electrolyte flow Part no.: 0100 0486 Customs-Declaration no.: 84812090
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63	pc		Quick-connection plug for electrolyte flow Part no.: 0100 0487 Customs-Declaration no.: 84812090
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Fig. 32 (Pos. 62 - 63)

Pos.	Quant.	Unit	Designations, dimensions, etc.
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64		pc	Rinsing head for HSR 250/DV-001 (RNB - thick nickel)
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Part no.: 0100 0972
Customs-Declaration no.: 84812090
Fig. 33 (Pos. 64)