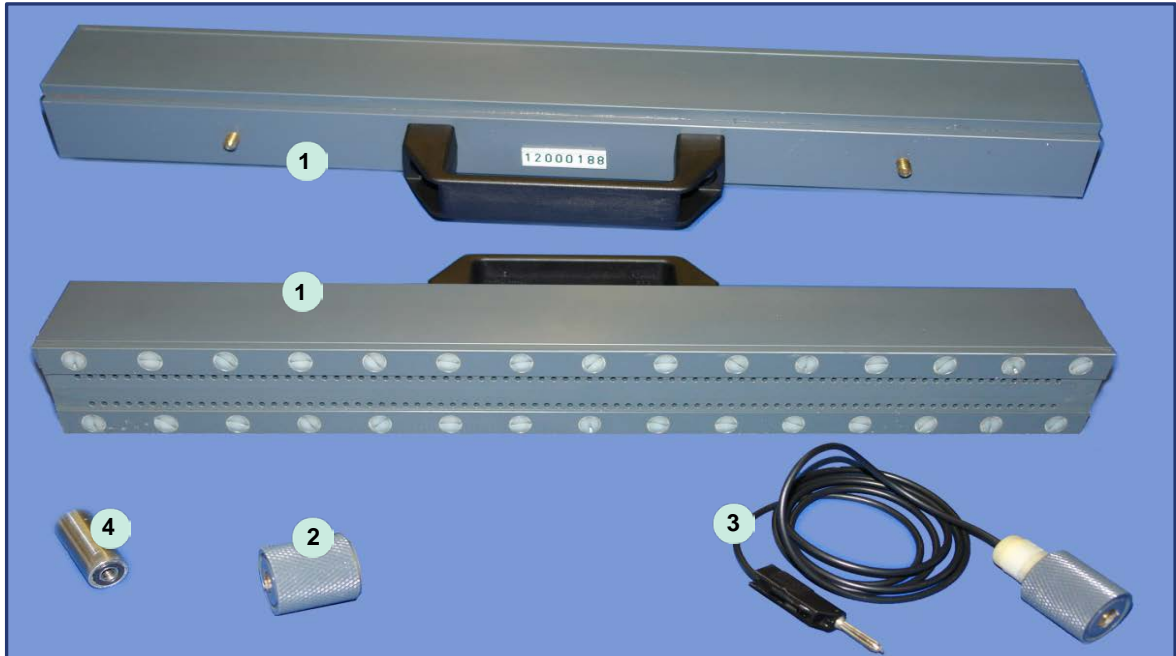


生产牙钻的夹持系统 FG, H, HP 以及 RA 460-2/002 型号

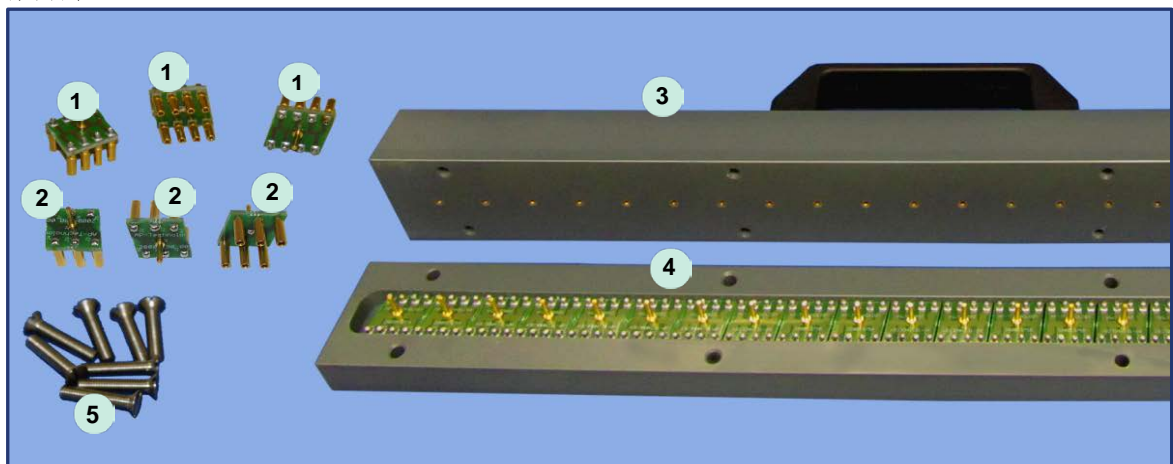
Fixture System for the Manufacturing of Dental Burrs FG, H, HP and RA 460-2/002

接触夹具 Contact fixture



1. 接触板条 Contact strip
2. 预处理时连接盲阴极的聚氯乙烯绝缘插头
PVC blind plug for blind-cathode connection for pre-treatment
3. 带有接触插头的连接线 Contact cable with contact plug
4. 接触夹具的盲阴极连接部分 Blind cathode connection piece for contact

接触模块细节 Detail contact modules



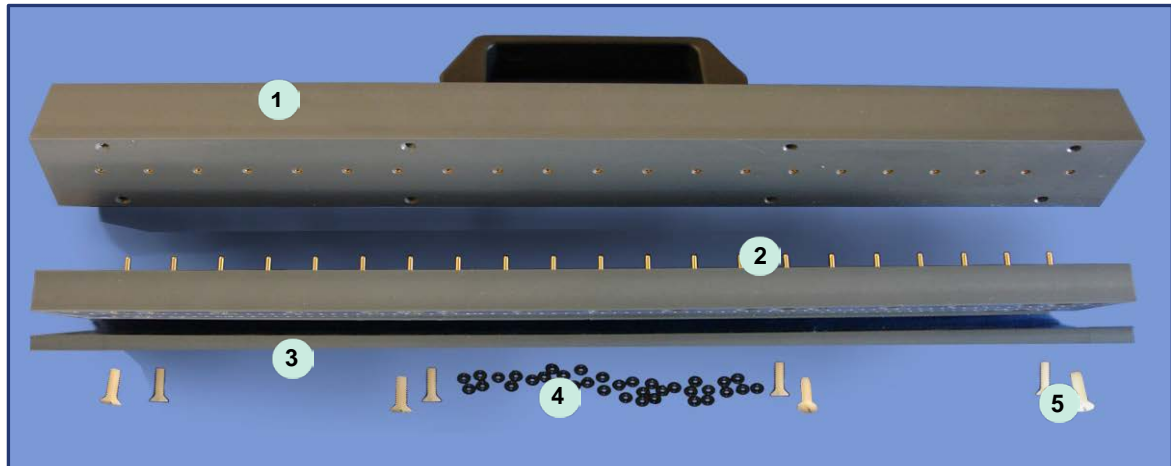
1. 接触模块 FG, 每个带有 8 个插槽 (21个/夹具)
Contact modules FG with 8 slots each (21 pcs/fixture)
2. 接触模块 H,HP,RA, 每个带有 6 个插槽 (20个/夹具)
Contact modules H, HP, RA with 6 slots each (20 pcs/fixture)
3. 接触板条-顶部 Contact strip – top part
4. 接触板条-底部 Contact strip – bottom part
5. 钛材质螺丝 (8 个) Titanium bolts (8 pcs)

接触夹具部件 Assembly of contact fixture:

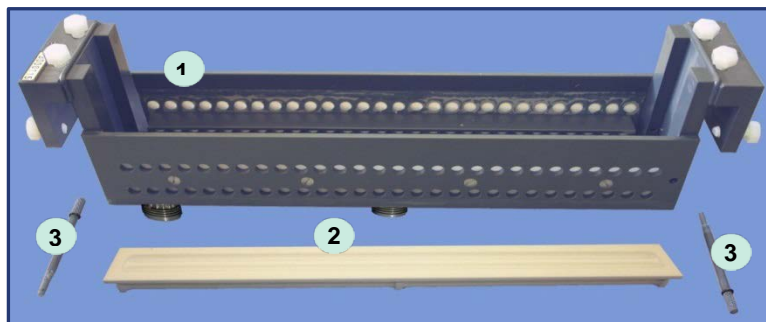
每个接触板条的插槽数量: Number of slots per contact strip:

◆FG 接触夹具: 168 个 ◆H, HP 接触夹具:120 个 ◆RA 接触夹具:120 个

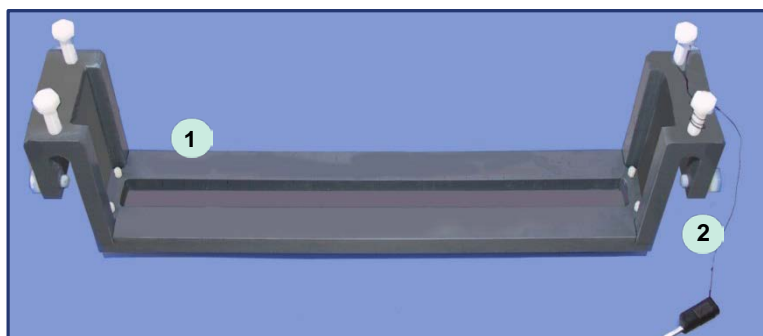
◆FG contact fixture: 168 pieces ◆H, HP contact fixture:120 pieces ◆RA contact fixture:120 pieces



1. 接触板条-顶部 Contact strip – top part
2. 接触板条-底部, 带有接触模块
Contact strip – bottom part with contact modules
3. 接触板条-底部 Contact strip – bottom cover
4. 接触插座的 O 型环 O-rings for contact sockets
5. 聚丙烯螺丝钉 (30 个) PP screws (30 pcs)

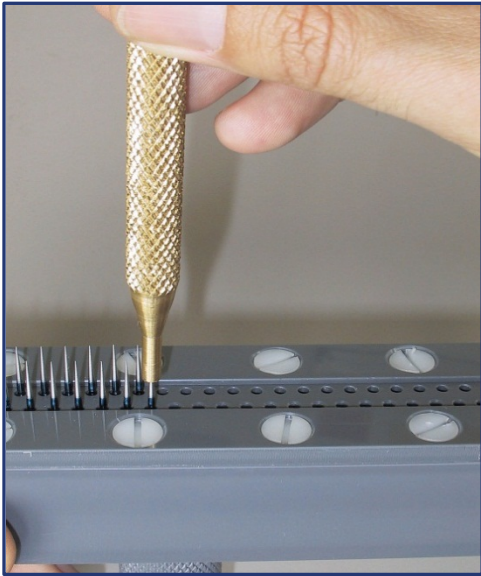


1. 带有金刚石护筛的金刚石固定支架 Holder for diamond tack-down insert with diamond retaining sieve
2. 金刚石固定插件 (槽) Diamond tack-down insert (trough)
3. 金刚石固定插件锁紧螺栓 (2个) Locking pins for diamond tack-down insert (2 pcs)

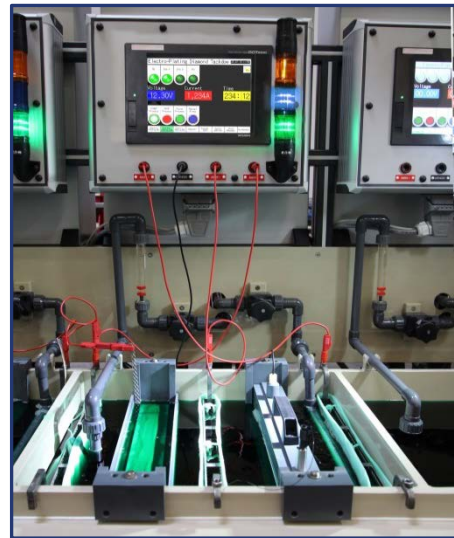


1. 预镀镍与亮镍夹具 Pre- and finish nickel fixture
2. 盲阴极线, 带插头 Blind cathode wire with plug





牙钻毛坯插入工具
Push-in tool for dental burr blanks



带有预镀镍与亮镍夹具（右）以及金刚石固定夹具（左）的电镀站
Electro-plating station with pre- and finish nickel fixture (right) and diamond tack-down fixture (left)

每个电镀站的生产能力 Production capacity per electro-plating station:

砂粒大小 Grit size 欧洲标准 FEPA (US mesh)	处理时间 (分) Process time (min)	生产速度 (件) Production rate (pieces)			
		FG 型号 FG type		H,HP,RA 型号 H, HP, RA types	
		一班制 (8 小时) Single shift (8 h)	二班制 (16 小时) Two shifts (16 h)	一班制 (8 小时) Single shift (8 h)	二班制 (16 小时) Two shifts (16 h)
D151 (100/120)	195	336	672	240	480
D107 (140/170)	120-135	504-672	1176-1344	360-480	840-960
D20 (~800)	50	1512	3192	1080	2280